



Material Safety Data Sheet

This material is hazardous according to criteria of NOHSC.
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail.

1. Identification of the substance/preparation and of the company/undertaking

Product Name: ARALDITE 5 MINUTE EPOXY ADHESIVE PART A AND B

Supplier: Selleys Pty Ltd

ABN: 67 000 049 427

Street Address: 1 Gow Street

Padstow 2211

Australia

Telephone Number: +61 2 9781 8777

Facsimile: +61 2 9781 8825

Emergency Telephone: 1 800 033 111 (ALL HOURS)

2. Composition/information on ingredients

Product Description: Two pack adhesive for bonding glass, metal, china, ceramics, porcelain, rubber and wood. Viscous liquid with a mild sulphur odour.

PART A	100%	-
Bisphenol A-Epichlorhydrin reaction product(NAMW<700) 25068-38-6	100%	R36/38,R43

Non hazardous component(s)	to 100%	-
PART B	100%	-
Dimethylaminopropyl-1,3-propylene diamine 10563-29-8	1-<10%	R22 R36/38 R43
2,4,6-Tri(dimethylaminomethyl)phenol 90-72-2	1-<10%	R22,R36/38

3. Hazards identification

Risk Phrases: Irritating to eyes and skin. May cause sensitisation by skin contact.

Poisons Schedule: S5 Caution.

Product Name: ARALDITE 5 MINUTE EPOXY ADHESIVE PART A AND B

Substance No: 000703514101

Issued: 02/12/2002

Version: 2



Material Safety Data Sheet

4. First-aid measures

For advice, contact a Poisons Information Centre (Phone eg. Australia 131 126; New Zealand 0 800 764766) or a doctor.

Inhalation: Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact: If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye Contact: Immediately wash in and around the eye area with large amounts of water for at least 15 minutes. Eyelids to be held apart. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Seek immediate medical assistance.

Notes to physician: Treat symptomatically. Effects may be delayed.

5. Fire-fighting measures

Specific Hazards: Combustible liquid.

Fire-fighting advice: On burning will emit toxic fumes, including those of hydrogen chloride, oxides of carbon and oxides of nitrogen. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

Suitable Extinguishing Media: Water fog (or if unavailable fine water spray), foam, dry agent (carbon dioxide, dry chemical powder).

6. Accidental release measures

SMALL SPILLS: Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact. Wipe up with rag or absorbent paper. Any residual material can be cleaned up with mineral turpentine or similar hydrocarbon solvent, or acetone based nail polish remover.

LARGE SPILLS: Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in vapours. Scrape up excess material before cure. Collect and seal in properly labelled containers or drums for disposal. Cured material can only be removed by cutting or abrasion. If contamination of sewers or waterways has occurred advise local emergency services.

7. Handling and storage

Handling advice: Avoid skin and eye contact.

Storage advice: Store in cool place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

Product Name: ARALDITE 5 MINUTE EPOXY ADHESIVE PART A AND B
Substance No: 000703514101

Issued: 02/12/2002

Version: 2



Material Safety Data Sheet

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

This material is a Scheduled Poison S5 and must be stored, maintained and used in accordance with the relevant regulations.

8. Exposure controls/personal protection

Occupational Exposure Limits:

No value assigned for this specific material by the National Occupational Health and Safety Commission.

Engineering Control Measures:

Use in well ventilated areas. Keep containers closed when not in use.

Personal Protective Equipment:

Selleys Safe Handling Code: Blue

Blue - Wear clean overalls, safety boots, general purpose gloves (PVC) and full face visor. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

If risk of inhalation exists, wear organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. Physical and chemical properties

Physical state:	Viscous liquid
Odour:	Mild , Sulfur
Solubility:	Part A: Insoluble in water. Part B: Partially soluble in water.
Specific Gravity:	1.1-1.2
Relative Vapour Density (air=1):	N Av
Vapour Pressure (20 °C):	N Av
Flash Point (°C):	>100
Flammability Limits (%):	N Av
Autoignition Temperature (°C):	N Av
% Volatile by Volume:	N Av
Solubility in water (g/L):	Insoluble (Part A);Partially soluble (Part B)
Melting Point/Range (°C):	N App
Boiling Point/Range (°C):	>200
Decomposition Point (°C):	>200
pH:	7 (1:1 mix)
Viscosity:	12-16 Pa.s
Evaporation Rate:	N Av

10. Stability and reactivity

Stability: Reacts with acids , bases and oxidising agents .

11. Toxicological information

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product

Product Name: ARALDITE 5 MINUTE EPOXY ADHESIVE PART A AND B
Substance No: 000703514101

Issued: 02/12/2002

Version: 2



Material Safety Data Sheet

label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

- Ingestion:** Swallowing can result in nausea, vomiting, diarrhoea, and gastrointestinal irritation.
Eye contact: An eye irritant.
Skin contact: Contact with skin will result in irritation. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.
Inhalation: Material may be irritant to the mucous membranes of the respiratory tract (airways).

Long Term Effects:
No information available for the product.

Toxicological Data:
No LD50 data available for the product.

12. Ecotoxicological information

Avoid contaminating waterways.

13. Disposal considerations

Refer to Waste Management Authority. Dispose of material through a licensed waste contractor.

14. Transport information

Road and Rail Transport

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

15. Regulatory information

Classification: This material is hazardous according to criteria of NOHSC.
Xi: Irritant

Risk Phrase(s): R36/38: Irritating to eyes and skin.
R43: May cause sensitisation by skin contact.

Product Name: ARALDITE 5 MINUTE EPOXY ADHESIVE PART A AND B
Substance No: 000703514101

Issued: 02/12/2002

Version: 2



Material Safety Data Sheet

Safety Phrase(s): S24/25: Avoid contact with skin and eyes.
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S28: After contact with skin, wash immediately with plenty of soap and water.
S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.

Poisons Schedule: S5 Caution.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. Other information

This material safety data sheet has been prepared by SH&E Shared Services, Orica.
For further copies of this sheet or other product information contact Selley's Proprietary Limited Customer Service.

Phone: 1300 555 205 (Australia wide)
Fax: 1300 555 305 (Australia wide)
Phone: 9 820 4852 (New Zealand)
Fax: 0800 804 583 (New Zealand)

Reason(s) for Issue:

5 Yearly Revised Primary MSDS

This MSDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Orica Limited cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Orica representative or Orica Limited at the contact details on page 1.

Orica Limited's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Product Name: ARALDITE 5 MINUTE EPOXY ADHESIVE PART A AND B
Substance No: 000703514101

Issued: 02/12/2002

Version: 2